

## ASSEMBLY INSTRUCTIONS

- 1. Strip cable jacket to expose conductor wires & cable shield (if using)
- 2. Fold/Wrap back cable shield over cable jacket to ensure, once inserted in steps below, it will make contact with inner metal walls of (2) straight housing
- 3. Insert the stripped cable into (3) gland nut and (2) straight housing
- 4. Solder the cable discrete wires to the solder cups on (1) Male/Female Insert (strip conductor wires as needed)
- 5. Screw together the (2) straight housing and the (1) Male/Female Insert, ensure the folded/wrapped shield is in contact with inner metal walls of (2) straight housing. Complete assembly of components mentioned
- 6. Screw (3) gland nut onto (2) straight housing

For any questions contact eng@norcomp.net

RoHS COMPLIANT

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DATE:

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M12 CABLE KIT ASSEMBLY INSTRUCTIONS